

[ESC Linux SDK]

[Printer ESC Command Development Manual v1.0]

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1. Information of the Manual

This SDK manual provides the so file information for Linux application development.

We continuously promote and update the function and quality of all our products. Any change to the product specification and the manual will be without any further notice.

2. Operation System

- Kernel 2.6.32 or higher
- Linux 32 bit/ 64 bit

3. Remark

- When error code Return Value is greater than 0, it is the internal error of Linux system, please refer to related help file.

4. Method

4.1 PrinterCreator

Set up the target printer of specified model (should create target printer before using any function).

```
int PrinterCreator(  
    void* handle,  
    const TCHAR* model  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

const TCHAR model*

[in] Specify the model of target printer.

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_INVALID_MODEL	-8	Invalid model name

4.2 PrinterCreatorS

Set up the target printer of specified model, the function is same to PrinterCreator (should create target printer before using any function).

```
void* PrinterCreatorS(  
    const TCHAR* model  
);
```

Parameter:

```
const TCHAR* model  
    [in] Specify the model of target printer.
```

Return:

Success: return the handle of printer object.

Fail: return NULL, invalid handle.

4.3 PrinterDestroy

Release the resource of specified model printer that has set up (after operation completed and no more operation for printer, it should release the printer that has set up).

```
int PrinterDestroy(  
    void* handle  
);
```

Parameter:

void handle*

[in] The handle of target printer object which needs to release.

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_BAD_HANDLE	-6	Invalid handle

4.4 PortOpen

Open the communication port and connect with the printer. After successfully connected, other functions can be used. If failed connecting, please check the error information.

```
int PortOpen(  
    void* handle,  
    const TCHAR* ioSettings  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

const TCHAR ioSettings*

[in] Set up the parameter of communication port that connected to the target printer. Please see as below:

Configuration List:

Type	Configuration	Description	Sample
USB	USB [,Position/Model/PortNum]	USB: connect any USB printer of our company USB[,Position]: When connecting to multi printers of our company, can specify connecting to one particular USB printer through USB position information (Position parameter)	USB USB,Port_#0004.Hub_#0003 USB,LPG4 USB,USB001
NET	NET , IP Add (IPV4)[,Port]	Specify the IP add and port of internet printer. If not specifying port, the default port is 9100.	NET,192.168.0.36 NET,192.168.0.36,9100
COM	COMn ,BAUDRATE_rate	Specify the number and baud rate of connected serial port .	COM5,BAUDRATE_19200
LPT	LPTn	Specify the number of connected parallel port.	LPT1

Note: [] indicates selective parameter.

*If you connect to many different printers of our company at the same time,it is recommended to connect them by"USB,model".

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_OPEN_FAILED	-311	Port open failed

4.5 PortClose

This function is to close the communication port and disconnect with the printer.

```
int PortClose(  
    void* handle  
);
```

Parameter:

void handle*
[in,out] The created target printer object.

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_BAD_HANDLE	-6	Invalid handle

4.6 PrinterInitialize

Clear the data in the print buffer and reset the printer modes to the modes that were in effect when power was turned on.

Any macro definitions are not cleared.

Offline response selection is not cleared.

Contents of user NV memory are not cleared.

NV graphics (NV bit image) and NV user memory are not cleared.

The maintenance counter value is not effected by this command.

The specifying offline response isn't cleared.

```
int PrinterInitialize(  
    void* handle  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.7 SetTextLineSpace

Set the line spacing to $\text{lineSpace} \times$ (vertical or horizontal motion unit).

When standard mode is selected, the vertical motion unit is used.

When page mode is selected, the vertical horizontal motion unit is used for the print direction.

```
int SetTextLineSpace(  
    void* handle,  
    int lineSpace  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

int lineSpace

[in] Set the line spacing of characters $0 \leq \text{linespace} \leq 255$.

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.8 CancelPrintDataInPageMode

In page mode, delete all the print data in the current print area.

```
int CancelPrintDataInPageMode(  
    void* handle  
);
```

Parameter:

void handle*
[in,out] The created target printer object.

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.9 GetPrinterState

This function is for getting the printer real-time state.

```
int GetPrinterState(  
    void* handle,  
    unsigned int* printerStatus  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

unsigned int printerStatus*

[in,out] Pinter real-time state, when returning to multi-state, value is showed as accumulation, return state please refer to below:

Error Code	Value	Description
STS_Normal	0	Normal
STS_PAPEREMPTY	1	Paper out
STS_COVEROPEN	2	Upper cover opened
STS_PAPERNEAREND	4	Paper near end
STS_ERROR	32	Error occured when getting state
STS_NOT_OPEN	64	Port not open
STS_OFFLINE	128	Printer off line

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	The model type does not support this function
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout
E_IO_READ_FAILED	-331	Read failed
E_IO_READ_TIMEOUT	-332	Read timeout

4.10 SetCodePage

Select character code table.

```
int SetCodePage(  
    void* handle,  
    int characterSet,  
    int type  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

int characterSet

[in] Select code page setting.

Default: Chinese character set.

Value	Description
0	default
437	American character set
720	Arabic character set
737	Greek character set
775	Baltic character set
850	Multilingual character set
852	Latin character set
855	Cyrillic character set
857	Turkish character set
858	European character set
860	Portuguese character set
862	Hebrew character set
863	Canadian French Character Set
864	Arabic character set
865	Nordic character set
866	Cyrillic character set
1250	Central European character set (windows)
1251	Cyrillic character set (windows)
1252	Western European character set (windows)
1253	Greek character set (windows)
1254	Turkish character set (windows)
1255	Hebrew character set (windows)

1256	Arabic character set (windows)
1257	Baltic character set (windows)
1258	Vietnamese character set (windows)

int type

[in] Select whether to save settings in the printer flash memory.

0: Not write to the flash memory, settings will not be saved when power is off.

1: Write to the flash memory, settings will be saved when power is off.

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.11 SetInternationalCharacter

Select an international character set.

```
int SetInternationalCharacter(  
    void* handle,  
    int characterSet  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

int characterSet

[in] Select international character setting.

Default: U.S.A.

Value	Description
0	U.S.A
1	France
2	Germany
3	U.K.
4	Denmark I
5	Sweden
6	Italy
7	Spain
8	Japan
9	Norway
10	Denmark II
11	Spain II
12	Latin America
13	Korean
14	Slovenia / Croatia
15	Chinese

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.12 CutPaper

Feed paper to (cutting position + distance × vertical motion unit) and execute a full cut (cuts the paper completely) or execute a partial cut (one point left uncut), then feed paper to the print start position.

```
int CutPaper(  
    void* handle,  
    int cutMode,  
    int distance  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

int cutMode

[in] Paper cut mode. Execute a full cut or a partial cut.

Paper Cut Mode	Value	Description
FULL_CUT	0	Full cut
PARTIAL_CUT	1	Partial cut

int distance

[in] Specify a range of paper cut $0 \leq \text{distance} \leq 255$.

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.13 FeedLine

Print the data in the print buffer and feed lines, when printer in page mode, only the print position moves, and the printer does not perform actual printing.

```
int FeedLine(  
    void* handle,  
    int lines  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

int lines

[in] Set lines of paper feed $0 \leq \text{lines} \leq 255$.

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.14 OpenCashDrawer

This function is for opening the cash drawer(printer should be connected with cash drawer).

```
int OpenCashDrawer(  
    void* handle,  
    int pinMode,  
    int onTime,  
    int offTime  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

int pinMode

[in] Select the pin which cash drawer connected.

Pin	Value	Description
CASDRAWER_1	0	Pin 2
CASDRAWER_2	1	Pin 5

int onTime

[in] Set the start time of pulse, onTime*2ms.

int offTime

[in] Set the end time of pulse, offTime*2ms.

Remark: When the setting value of end time is less than that of start time, end time is equal to the start time.

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.15 PrintText

This function is for printing printer text with attribute.

```
int PrintText(  
    void* handle,  
    const TCHAR* data,  
    int alignment,  
    int attribute,  
    int textSize  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

const TCHAR data*,

[in] The text data which needs to print.

int alignment

[in] The alignment method of text.

Alignment Method	Value	Description
ALIGNMENT_LEFT	0	Left alignment
ALIGNMENT_CENTER	1	Center alignment
ALIGNMENT_RIGHT	2	Right alignment

int attribute

[in] Set text font property, property setting can be accumulated.

Text Property	Value	Description
TEXT_NORMAL_MODE	0	Default setting font A
TEXT_FONT_B	1	Setting font B
TEXT_FONT_BOLD	2	Set font bold
TEXT_FONT_UNDERLINE_MODE	4	Set font underline mode
TEXT_FONT_REVERSE	8	Set font reverse
TEXT_FONT_DH_MODE	16	Set font double-height
TEXT_FONT_DW_MODE	32	Set font double-width
TEXT_FONT_DW_DH_MODE	48	Set font double-width and double-height

int textSize

[in] Set the text size (It will not be printed if the text length exceeds print paper area).

Set text width:

Text Width	Value	Description
TEXT_SIZE_0WIDTH	0	Text width × 1
TEXT_SIZE_1WIDTH	16	Text width × 2
TEXT_SIZE_2WIDTH	32	Text width × 3
TEXT_SIZE_3WIDTH	48	Text width × 4
TEXT_SIZE_4WIDTH	64	Text width × 5
TEXT_SIZE_5WIDTH	80	Text width × 6
TEXT_SIZE_6WIDTH	96	Text width × 7
TEXT_SIZE_7WIDTH	112	Text width × 8

Set text height:

Text Height	Value	Description
TEXT_SIZE_0HEIGHT	0	Text height × 1
TEXT_SIZE_1HEIGHT	1	Text height × 2
TEXT_SIZE_2HEIGHT	2	Text height × 3
TEXT_SIZE_3HEIGHT	3	Text height × 4
TEXT_SIZE_4HEIGHT	4	Text height × 5
TEXT_SIZE_5HEIGHT	5	Text height × 6
TEXT_SIZE_6HEIGHT	6	Text height × 7
TEXT_SIZE_7HEIGHT	7	Text height × 8

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed

E_IO_WRITE_TIMEOUT	-322	Write timeout
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4.16 PrintTextS

This function is for printing printer text.

```
int PrintTextS(
    void* handle,
    const TCHAR* data
);
```

Parameter:

void handle*
[in,out] The created target printer object.

const TCHAR data*,
[in] The text data which needs to print.

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.17 PrintBarCode

This function is for printing bar code. In standard mode, only when bar code print position is in new line or without data in buffer can print normally. In page mode, when the command of printing bar code is not received, the bar code data will be saved in buffer and print will not be executed.

```
int PrintBarCode(  
    void* handle,  
    int bcType,  
    const TCHAR* bcData,  
    int width,  
    int height,  
    int alignment,  
    int hriPosition  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

int bcType

[in] Set bar code type.

const TCHAR bcData,*
[in] Bar code data.

Bar Code Type	Value	Bar Code Data Length	Effective Data Range
BARCODE_UPC_A	65	$11 \leq n \leq 12$	$48 \leq \text{data} \leq 57$
BARCODE_UPC_E	66	$11 \leq n \leq 12$	$48 \leq \text{data} \leq 57$
BARCODE_EAN13 BARCODE_JAN13	67	$12 \leq n \leq 13$	$48 \leq \text{data} \leq 57$
BARCODE_EAN8 BARCODE_JAN8	68	$7 \leq n \leq 8$	$48 \leq \text{data} \leq 57$
BARCODE_CODE39	69	$1 \leq n \leq 255$	$48 \leq \text{data} \leq 57, 65 \leq \text{data} \leq 90,$ $\text{data}=32,36,37,43,45,46,47$
BARCODE_ITF	70	$1 \leq n \leq 255$ (even number)	$48 \leq \text{data} \leq 57$
BARCODE_CODABAR	71	$1 \leq n \leq 255$	$48 \leq \text{data} \leq 57, 65 \leq \text{data} \leq 68,$ $\text{data} = 36,43,45,46,47,58$
BARCODE_CODE93	72	$1 \leq n \leq 255$	$0 \leq \text{data} \leq 127$
BARCODE_CODE128	73	$2 \leq n \leq 255$	$0 \leq \text{data} \leq 127$
BARCODE_CODE32	90	$2 \leq n \leq 255$	$48 \leq \text{data} \leq 57$
BARCODE_STANDARD _PDF417	101	$2 \leq n \leq 928$	$0 \leq \text{data} \leq 255$
BARCODE_TRUNCATE D_PDF417	102	$2 \leq n \leq 928$	$0 \leq \text{data} \leq 255$
BARCODE_QRCODE1	103	$2 \leq n \leq 928$	$0 \leq \text{data} \leq 255$
BARCODE_QRCODE2	104	$2 \leq n \leq 928$	$0 \leq \text{data} \leq 255$

int width

[in] Bar code width effective value range: 2-7, when bar code print width exceeds printable area, bar code print will not be executed. The parameter is ineffective for 2D code. Unit: Point.

int height,

[in] Set bar code print height. Effective range: 1-255, this parameter is ineffective for 2D code. Unit: The width of the narrow bar in the barcode.

int alignment,

[in] Set bar code alignment method.

Alignment Method	Value	Description
ALIGNMENT_LEFT	0	Left alignment
ALIGNMENT_CENTER	1	Center alignment
ALIGNMENT_RIGHT	2	Right alignment

int hriPosition

[in] Set bar code visible character position.

Position	Value	Description
BRACODE_HRI_NONE	0	Not print visible character
BRACODE_HRI_ABOVE	1	Print visible character above bar code
BRACODE_HRI_BELOW	2	Print visible character below bar code
BRACODE_HRI_BOTH	3	Print visible character above/below bar code

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.18 PrintSymbol

This function is for printing QR code.

```
int PrintSymbol(  
    void* handle,  
    int type,  
    const TCHAR* data,  
    int errLevel,  
    int width,  
    int height,  
    int alignment  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

int type

[in] QR code type.

Type	Value	Description
BARCODE_STANDARD_PDF417	101	Standard sample PDF417 code
BARCODE_TRUNCATED_PDF417	102	Simple sample PDF417 code
BARCODE_QRCODE1	103	QR Code sample 1
BARCODE_QRCODE2	104	QR Code sample 2

const TCHAR data,*

[in] QR code data.

Data Length	Data Range
$1 \leq n \leq 7089$	$0 \leq \text{data} \leq 255$

int errLevel

[in] QR code setting error correction level.

Error Correction	Value	Code or Error-tolerant Rate
PDF417_ERROR_CORRECTION_LEVEL_0	48	2
PDF417_ERROR_CORRECTION_LEVEL_1	49	4
PDF417_ERROR_CORRECTION_LEVEL_2	50	8
PDF417_ERROR_CORRECTION_LEVEL_3	51	16
PDF417_ERROR_CORRECTION_LEVEL_4	52	32
PDF417_ERROR_CORRECTION_LEVEL_5	53	64
PDF417_ERROR_CORRECTION_LEVEL_6	54	128
PDF417_ERROR_CORRECTION_LEVEL_7	55	256
PDF417_ERROR_CORRECTION_LEVEL_8	56	512
QRCODE_ERROR_CORRECTION_LEVEL_L	48	7%
QRCODE_ERROR_CORRECTION_LEVEL_M	49	15%
QRCODE_ERROR_CORRECTION_LEVEL_Q	50	25%
QRCODE_ERROR_CORRECTION_LEVEL_H	51	30%

int width

[in] QR code width $0 \leq n \leq 255$.

int height

[in] QR code height $0 \leq n \leq 255$ (This parameter is ineffective for QR Code).

int alignment

[in] QR code alignment method

Alignment Method	Value	Description
ALIGNMENT_LEFT	0	Left alignment
ALIGNMENT_CENTER	1	Center alignment
ALIGNMENT_RIGHT	2	Right alignment

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type

E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.19 PrintTwoQRCode

This function is for printing two QR codes in the same area. The printer should support page mode.

```
int PrintTwoQRCode(  
    void* handle,  
    TCHAR* data1,  
    int width1,  
    int hAlign1,  
    int vAlign1,  
    TCHAR* data2,  
    int width2,  
    int hAlign2,  
    int vAlign2  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

TCHAR data1*

[in] QR code data 1.

Data Length	Data Range
$1 \leq n \leq 7089$	$0 \leq \text{data} \leq 255$

int width1

[in] QR code module 1 width $0 \leq n \leq 255$.

int hAlign1

[in] QR code 1 horizontal alignment method.

[in] When value of hAlign1 is greater than 2, horizontal position of QR code 1 can be defined by user(cannot over current page width).

Alignment Method	Value	Description
ALIGNMENT_LEFT	0	Left alignment
ALIGNMENT_CENTER	1	Center alignment
ALIGNMENT_RIGHT	2	Right alignment

int vAlign1

[in] QR code 1 vertical alignment method.

[in] When value of vAlign1 is greater than 2, vertical position of QR code 1 can be defined by user(cannot over current height, otherwise QR code cannot be printed).

Alignment Method	Value	Description
ALIGNMENT_TOP	0	Top alignment
ALIGNMENT_CENTER	1	Center alignment
ALIGNMENT_BOTTOM	2	Bottom alignment

TCHAR data2*

[in] QR code data 2.

Data Length	Data Range
$1 \leq n \leq 7089$	$0 \leq \text{data} \leq 255$

int width2

[in] QR code module 2 width $0 \leq n \leq 255$.

int hAlign2

[in] QR code 2 horizontal alignment.

[in] When value of hAlign1 is greater than 2, horizontal position of QR code 1 can be defined by user(cannot over current page width).

Alignment Method	Value	Description
ALIGNMENT_LEFT	0	Left alignment
ALIGNMENT_CENTER	1	Center alignment
ALIGNMENT_RIGHT	2	Right alignment

int vAlign2

[in] QR code 2 vertical alignment method.

[in] When value of vAlign1 is greater than 2, vertical position of QR code 1 can be defined by user(cannot over current height, otherwise QR code cannot be printed).

Alignment Method	Value	Description
ALIGNMENT_TOP	0	Top alignment
ALIGNMENT_CENTER	1	Center alignment
ALIGNMENT_BOTTOM	2	Bottom alignment

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.20 PrintImage

Print specified image (support bmp, jpg, gif, etc.). In page mode, the bit images is only stored in the print buffer and is not printed.

```
int PrintImage(  
    void* handle,  
    const TCHAR* filePath,  
    int scaleMode  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

const TCHAR filePath*

[in] The complete path of image.(3-inch printer image width not exceeding 576 pixels)

int scaleMode

[in] The scale mode for printing image.

Mode	Value	Description
PRINT_IMAGE_NORMAL	0	Normal mode
PRINT_IMAGE_DOUBLE_WIDTH	1	Double-width mode
PRINT_IMAGE_DOUBLE_HEIGHT	2	Double-height mode
PRINT_IMAGE_QUADRUPLE	3	Quadruple mode

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	The model type does not support this function
E_BAD_HANDLE	-6	Invalid handle
E_NOT_ENOUGHMEMORY	-9	Not enough memory
E_IMAGE_BAD_SIZE	-25	Image size error
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed

E_IO_WRITE_TIMEOUT	-322	Write timeout
--------------------	------	---------------

4.21 PrintBitMapData

Prints a raster bit image by specified the bit image data (raster format).

```
int PrintBitMapData(
    void* handle,
    int scaleMode,
    int width,
    int height,
    unsigned char* data
);
```

Parameter:

void handle*

[in,out] The created target printer object.

int scaleMode

[in] The scale mode for printing image.

Mode	Value	Description
PRINT_IMAGE_NORMAL	0	Normal mode
PRINT_IMAGE_DOUBLE_WIDTH	1	Double-width mode
PRINT_IMAGE_DOUBLE_HEIGHT	2	Double-height mode
PRINT_IMAGE_QUADRUPLE	3	Quadruple mode

int width

[in] Width specifies n bytes in horizontal direction for the bit image.

$0 \leq \text{width} \leq 72$

int height

[in] Height specifies n dots in vertical direction for the bit image.

unsigned char data*

[in] Data specifies the bit image data (raster format).

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	The model type does not support this function
E_BAD_HANDLE	-6	Invalid handle
E_NOT_ENOUGHMEMORY	-9	Not enough memory
E_IMAGE_BAD_SIZE	-25	Image size error
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.22 DefineNVImageCompatible

Define the NV bit image in the NV graphics area. It is able to download several pictures at the same time. The downloaded pictures are numbered from 1. This function is supported only by some printer models and may not be supported by future models. It is recommended to use NV graphics function <DefineNVImage>.

```
int DefineNVImageCompatible(  
    void* handle,  
    const TCHAR** filePathList,  
    int imageQty  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

*const TCHAR** filePathList*

[in] The specified image path list.

int imageQty

[in] The specified image quantity.

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	The model type does not support this function
E_BAD_HANDLE	-6	Invalid handle
E_NOT_ENOUGHMEMORY	-9	Not enough memory
E_IMAGE_BAD_SIZE	-25	Image size error
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.23 PrintNVImageCompatible

Print the NV bit image downloaded by <DefineNVImageCompatible>. This function is supported only by some printer models and may not be supported by future models. It is recommended to use NV graphics function <PrintNVImage>.

```
int PrintNVImageCompatible(  
    void* handle,  
    int imgNo,  
    int scaleMode  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

int imgNo

[in] Print specified nth image (the image serial number which undefined in NV buffer area will not be printed) $1 \leq n \leq 255$.

int scaleMode

[in] The scale mode for printing image.

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.24 DefineDownloadedImageCompatible

Define the downloaded bit image in the downloaded graphic area. This function is supported only by some printer models and may not be supported by future models. It is recommended to use NV graphics function <DefineDownloadedImage>.

```
int DefineDownloadedImageCompatible(  
    void* handle,  
    const TCHAR* filePath  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

const TCHAR filePath*

[in] The complete path of image.

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	The model type does not support this function
E_BAD_HANDLE	-6	Invalid handle
E_NOT_ENOUGHMEMORY	-9	Not enough memory
E_IMAGE_BAD_SIZE	-25	Image size error
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.25 PrintDownloadedImageCompatible

Print downloaded bit image. This function is supported only by some printer models and may not be supported by future models. It is recommended to use NV graphics function <PrintDownloadedImage>.

```
int PrintDownloadedImageCompatible(  
    void* handle,  
    int scaleMode  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

int scalemode

[in] The scale mode for printing image.

Mode	Value	Description
PRINT_IMAGE_NORMAL	0	Normal mode
PRINT_IMAGE_DOUBLE_WIDTH	1	Double-width mode
PRINT_IMAGE_DOUBLE_HEIGHT	2	Double-height mode
PRINT_IMAGE_QUADRUPLE	3	Quadruple mode

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.26 GetFirmwareVersion

Get the current printer firmware version.

```
int GetFirmwareVersion(  
    void* handle,  
    int* version,  
    int versionLen  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

int version*

[in,out] Printer firmware version number, e.g. 1.3.12.

int versionLen

[in] Firmware version data length.

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	The model type does not support this function
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout
E_IO_READ_FAILED	-331	Read failed
E_IO_READ_TIMEOUT	-332	Read timeout

4.27 SelectPageMode

Switch from standard mode to page mode (only effective when printer supports page mode and in standard mode).

```
int SelectPageMode(  
    void* handle  
);
```

Parameter:

void handle*
[in,out] The created target printer object.

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.28 SelectStandardMode

Switch from page mode to standard mode (only effective in page mode).

```
int SelectStandardMode(  
    void* handle  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.29 SelectPrintDirectionInPageMode

In page mode, select printer print direction. This function is only effective in page mode.

```
int SelectPrintDirectionInPageMode(  
    void* handle,  
    int direction  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

int direction

[in] Select print direction.

Print Direction	Value	Description	Start Position
PRINT_DIRECTION_LEFT_TO_RIGHT	0	Left->Right	Top left corner
PRINT_DIRECTION_BOTTOM_TO_TOP	1	Bottom->Top	Bottom left corner
PRINT_DIRECTION_RIGHT_TO_LEFT	2	Right->Left	Bottom right corner
PRINT_DIRECTION_TOP_TO_BOTTOM	3	Top->Bottom	Top right corner

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.30 SetAbsoluteVerticalPrintPositionInPageMode

In page mode, set the vertical print position (when print start position is top left corner or bottom right corner, is vertical position setting. When print start position is bottom left corner or top right corner, is horizontal setting).

```
int SetAbsoluteVerticalPrintPositionInPageMode(  
    void* handle,  
    int position  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

int position

[in] Set vertical position.

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.31 PrintAndReturnStandardMode

Print and return standard mode (only effective in page mode).

```
int PrintAndReturnStandardMode(  
    void* handle,  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.32 SetPrintAreaInPageMode

In page mode, set the size and the logical origin of the print area. Both print area width and height cannot be set to 0.

```
int SetPrintAreaInPageMode(  
    void* handle,  
    int horizontal,  
    int vertical,  
    int width,  
    int height  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

int horizontal

[in] Set horizontal position of print start (range: 0-32000, unit: dot).

int vertical

[in] Set vertical position of print start (range: 0-32000, unit: dot).

int width

[in] Set horizontal width of printable area.

int height

[in] Set vertical height of printable area.

When print width is 80mm: horizontal start point = 0, vertical start point = 0,
width = 576, height = 840.

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.33 PrintDataInPageMode

Print data in page mode, and not return standard mode after printing (only effective in page mode).

```
int PrintDataInPageMode(  
    void* handle  
);
```

Parameter:

void handle*
[in,out] The created target printer object.

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.34 DirectIO

User-defined send and read printer data. If function port is not provided, users can send the command data to printer by this interface.

```
int DirectIO(  
    void* handle,  
    unsigned char* writeData,  
    unsigned int writeNum,  
    unsigned char* readData,  
    unsigned int readNum,  
    unsigned int* preadNum  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

unsigned char writeData*

[in] Printer write data.

unsigned int writeNum,

[in] The number of write data. When writNum=0, the operation of write data is not preformed.

unsigned char readData*,

[in,out] Get the printer return data.

unsigned int readNum,

[in] Pre-set the number of data that need to read. When readNum=0, the operation of read data is not performed.

unsigned int preadedNum*

[in,out] The number of actual read data.

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.35 SetAbsolutePrintPosition

Moves the print position to $n \times$ (horizontal or vertical motion unit) from the left edge of the print area.

The printer ignores any setting that exceeds the print area.

When standard mode is selected, the horizontal motion unit is used.

When page mode is selected, the horizontal or vertical motion unit is used for the print direction.

```
int SetAbsolutePrintPosition(  
    void* handle,  
    int position  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

int position

[in] Horizontal print start position.

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.36 PositionNextLabel

Print the label and locate the start position of next label.

```
int PositionNextLabel(  
    void* handle  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.37 DefineNVImage

Define the NV graphics data (raster format) as a record specified by the key codes (kc1 and kc2) in the NV graphics area.

```
int DefineNVImage(  
    void* handle,  
    const char* imagePath,  
    unsigned char kc1,  
    unsigned char kc2  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

const char imagePath*

[in] Specify the complete path of image.

unsigned char kc1

[in] Key code 1 $32 \leq kc1 \leq 126$.

unsigned char kc2

[in] Key code 2 $32 \leq kc2 \leq 126$.

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.38 PrintNVImage

Print the NV graphics data defined by the key codes (kc1 and kc2).

```
int PrintNVImage(  
    void* handle,  
    unsigned char kc1,  
    unsigned char kc2,  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

unsigned char kc1

[in] Key code 1 $32 \leq kc1 \leq 126$.

unsigned char kc2

[in] Key code 2 $32 \leq kc2 \leq 126$.

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.39 DefineDownloadedImage

Defines the downloaded graphics data (raster format) as a record specified by the key codes (kc1 and kc2) in the downloaded graphics area.

```
int DefineDownloadedImage(  
    void* handle,  
    const char* imagePath,  
    unsigned char kc1,  
    unsigned char kc2  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

const char imagePath*

[in] The path of image.

unsigned char kc1

[in] Key code 1 $32 \leq kc1 \leq 126$.

unsigned char kc2

[in] Key code 2 $32 \leq kc2 \leq 126$.

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.40 PrintDownloadedImage

Prints the downloaded graphicsdata defined by the key codes (kc1 and kc2).

```
int PrintDownloadedImage(  
    void* handle,  
    unsigned char kc1,  
    unsigned char kc2  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

unsigned char kc1

[in] Key code 1 $32 \leq kc1 \leq 126$.

unsigned char kc2

[in] Key code 2 $32 \leq kc2 \leq 126$.

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.41 DefineBufferedImage

Stores the graphics data (raster format) in the print buffer.

```
int DefineBufferedImage(  
    void* handle,  
    const char* imagePath  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

const char imagePath*

[in] Specify the complete path of image.

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.42 PrintBufferedImage

Prints the buffered graphics data stored by the <DefineBufferedImage>, the printer cannot print when there is no graphics data stored in the print buffer.

```
int PrintBufferedImage(  
    void* handle  
);
```

Parameter:

void handle*
[in,out] The created target printer object.

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.43 DeleteAllNVImages

Deletes all NV graphics data,deleted areas are designated “Unused Areas” , all key codes are designated as undefined.

```
int DeleteAllNVImages (  
    void* handle  
);
```

Parameter:

void handle*
[in,out] The created target printer object.

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.44 GetCashDrawerState

Get the current cash drawer state.

```
int GetCashDrawerState(  
    void* handle,  
    int* drawerState  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

int drawerState*

[in,out] Get the value of cash drawer state.

0: cash drawer opened;

1: cash drawer closed or without connection.

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.45 ClearBuffer

Clear the printer buffer.

```
int ClearBuffer(  
    void* handle  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.46 FormatError

This function is for returning the information of failing to call the function.

```
int FormatError(  
    int errorNo,  
    int langid,  
    unsigned char* buf,  
    int pos,  
    int bufSize  
);
```

Parameter:

int errorNo

[in] The return error number of function.

int langid

[in] Language ID currently only supports simplified Chinese and English. Default is 0 (English).

unsigned char buf*

[in,out] Save the error information.

int pos

[in] Save the buffer start position.

int bufSize

[in] Size of buffer.

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
OTHER_ERROR	GetLastError()	System error

4.47 SetAlign

Set print justification. The justification has no effect in page mode.

```
int SetAlign(  
    void* handle,  
    int align  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

int align

[in] Set the justification.

Align	Justification
0,48	Left
1,49	Center
2,50	Right

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.48 SetTextBold

Turn emphasized mode on or off.

```
int SetTextBold(  
    void* handle,  
    int bold  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

int bold

[in] Set the emphasized mode for the text.

0: emphasized mode is turned off.

1: emphasized mode is turned on.

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.49 SetBuzzer

Turn buzzer on or off.

```
int SetBuzzer(  
    void* handle,  
    int enable  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

int enable

[in] Set the buzzer on or off.

0: buzzer is turned off.

1: buzzer is turned on.

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.50 SetLog

Open or close the log function.

```
int SetLog(  
    int  enable,  
    const TCHAR* path  
);
```

Parameter:

int enable

[in] Open or close the log function.

0: Log function is OFF.

1: Log function is ON.

const TCHAR path*

[in] The complete path of log file, e.g. D:\\log.txt

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_OPEN_LOG_ERROR	-31	Open log function failed

4.51 SetHorizontalAndVerticalMotionUnits

Set the motion units in the horizontal direction and vertical direction.

```
int SetHorizontalAndVerticalMotionUnits(  
    void* handle,  
    int horizontal,  
    int vertical  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

int horizontal

[in] Horizontal motion unit $0 \leq \text{horizontal} \leq 255$.

int vertical

[in] Vertical motion unit $1 \leq \text{vertical} \leq 255$.

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.52 DrawLine

Draw lines (applicable only in page mode).

```
int DrawLine(  
    void* handle,  
    int    x_start,  
    int    y_start,  
    int    x_end,  
    int    y_end,  
    int    lineWidth  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

int x_start

[in] Horizontal starting position (range: 0-32000, unit: dot).

int y_start

[in] Vertical starting position (range: 0-32000, unit: dot).

int x_end

[in] Horizontal end position (range: 0-32000, unit: dot).

int y_end

[in] Vertical end position (range: 0-32000, unit: dot).

int lineWidth

[in] Line width $1 \leq \text{lineWidth} \leq 255$.

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.53 DrawRectangle

Draw rectangle (applicable only in page mode).

```
int DrawRectangle(  
    void* handle,  
    int    x_start,  
    int    y_start,  
    int    x_area,  
    int    y_area,  
    int    lineWidth  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

int x_start

[in] Horizontal starting position (range: 0-32000, unit: dot).

int y_start

[in] Vertical starting position (range: 0-32000, unit: dot).

int x_area

[in] Horizontal print area (unit: dot).

int y_area

[in] Vertical print area (unit: dot).

int lineWidth

[in] Line width $1 \leq \text{lineWidth} \leq 255$.

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.54 SetLed

this function is to set the light switch.

```
int SetLed(  
    void* handle,  
    int    lightType,  
    int    mode  
);
```

Parameter:

void handle*
[in,out] The created target printer object.

int lightType
[in] light type(0:left, 1: right).

int mode
[in] light switch(0:off, 1: on).

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.55 GetPrinterSN

this function is to get the printer sn.

```
int GetPrinterSN(  
    void* handle,  
    char *sn,  
    int* snLenth  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

*char*sn*

[out] sn(size: 32byte).

*int *snLenth*

[in,out] Get the length of SN.

Return Value:

Error code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	Invalid model type
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.56 FirmwareOtaUpgrade

This function is to upgrade the printer firmware. This interface needs to be connected to the printer first, and after the upgrade is completed, the handle will be automatically cleared and the connection will be disconnected.

```
int FirmwareOtaUpgrade(  
  
    void* handle,  
  
    const TCHAR* cFileName,  
  
    const TCHAR* model,  
  
    const TCHAR* ioSettings  
  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

const TCHAR cFileName*

[in] Firmware file

const TCHAR model*

[in] model

const TCHAR ioSettings*

[in] Set up the parameter of communication port that connected to the target printer. Please see as below:

Configuration List:

Type	Configuration	Description	Sample
USB	USB [,Position/Model/PortNum]	USB: connect any USB printer of our company USB[,Position]: When connecting to multi printers of our company, can specify connecting to one particular USB printer through USB position information (Position parameter)	USB USB,Port_#0004.Hub_#0003 USB,LPG4 USB,USB001
NET	NET , IP Add (IPV4)[,Port]	Specify the IP add and port of internet printer. If not specifying	NET,192.168.0.36 NET,192.168.0.36,9100

		port, the default port is 9100.	
COM	COMn ,BAUDRATE_ <i>rate</i>	Specify the number and baud rate of connected serial port .	COM5,BAUDRATE_19200
LPT	LPTn	Specify the number of connected parallel port.	LPT1

Note: [] indicates selective parameter

Return Value:

Error code	Value	Description
E_SUCCESS	1	success
E_FAILED	0	failed
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	No enough memory
E_INVALID_MODEL_TYPE	-3	This model does not support this feature.
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.57 FontDownload

This function is a font download. This interface needs to be called before PrinterCreator or after PrinterDestroy

```
int FontDownload(  
  
    void* handle,  
  
    const TCHAR* cFileName,  
  
    const TCHAR* model,  
  
    const TCHAR* ioSettings  
  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

const TCHAR cFileName*

[in] Font file

const TCHAR model*

[in] model

const TCHAR ioSettings*

[in] Set up the parameter of communication port that connected to the target printer. Please see as below:

Configuration List:

Type	Configuration	Description	Sample
USB	USB [,Position/Model/PortNum]	USB: connect any USB printer of our company USB[,Position]: When connecting to multi printers of our company, can specify connecting to one particular USB printer through USB position information (Position parameter)	USB USB,Port_#0004.Hub_#0003 USB,LPG4 USB,USB001
NET	NET , IP Add (IPV4)[,Port]	Specify the IP add and port of internet printer. If not specifying port, the default port is 9100.	NET,192.168.0.36 NET,192.168.0.36,9100
COM	COM <i>n</i> ,BAUDRATE_	Specify the number and baud rate of	COM5,BAUDRATE_192

	<i>rate</i>	connected serial port .	00
LPT	LPTn	Specify the number of connected parallel port.	LPT1

Note: [] indicates selective parameter

Return Value:

Error code	Value	Description
E_SUCCESS	1	success
E_FAILED	0	failed
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	No enough memory
E_INVALID_MODEL_TYPE	-3	This model does not support this feature.
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout

4.58 WriteData

This function is to send data to the printer.

```
int WriteData(  
  
    void* handle,  
  
    unsigned char* writeData,  
  
    unsigned int writeNum  
  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

unsigned char writeData*

[in] The data sent to the printer (hex string).

unsigned int writeNum

[in] The length of the data sent.

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout
E_IO_READ_FAILED	-331	Read failed
E_IO_READ_TIMEOUT	-332	Read timeout

4.59 ReadData

This function is to read the printer data.

```
int ReadData(  
  
    void* handle,  
  
    unsigned char* readData,  
  
    unsigned int readNum,  
  
    unsigned int* preadedNum  
  
);
```

Parameter:

void handle*
[in,out] The created target printer object.
unsigned char readData*
[in] Printer data that needs to be read.
unsigned int readNum
[in] The length of data that needs to be read.
unsigned int preadedNum*
[in] The length of the data actually read.

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_READ_FAILED	-331	Read failed
E_IO_READ_TIMEOUT	-332	Read timeout

4.60 GetPaperFeedLinesNumber

This function is used to obtain the number of feed lines.

int GetPaperFeedLinesNumber(

void* *handle*,

unsigned int* *number*

);

Parameter:

void handle*

[in,out] The created target printer object.

unsigned int number*

[in] Number of feed lines read.

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_READ_FAILED	-331	Read failed
E_IO_READ_TIMEOUT	-332	Read timeout

4.61 GetHeadEnergizingStrokesNumber

This function is used to obtain the number of head powered strokes.

int GetHeadEnergizingStrokesNumber(

void* *handle*,

unsigned int* *number*

);

Parameter:

void handle*

[in,out] The created target printer object.

unsigned int number*

[in] The number of head power-on strokes read.

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_READ_FAILED	-331	Read failed
E_IO_READ_TIMEOUT	-332	Read timeout

4.62 ClearPrinterMileage

This function is used to clear some printed mileage.

```
int ClearPrinterMileage(  
  
    void* handle,  
  
    unsigned int clearType  
  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

unsigned int clearType

[in] Types of mileage that need to be cleaned。

clearType = 0: Clears the number of paper feed lines.

clearType = 1: Clears the number of head powered strokes.

clearType = 2: Clears the number of automatic knife cutting operations.

clearType = 3: Clears the number of printing operation cycles.

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_READ_FAILED	-331	Read failed
E_IO_READ_TIMEOUT	-332	Read timeout

4.63 GetAutocutterOperationsNumber

This function is used to obtain the number of automatic knife cutting operations.

int GetAutocutterOperationsNumber(

void* *handle*,

unsigned int* *number*

);

Parameter:

void handle*

[in,out] The created target printer object.

unsigned int number*

[in] Number of automatic cutter operations read.

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_READ_FAILED	-331	Read failed
E_IO_READ_TIMEOUT	-332	Read timeout

4.64 GetPrinterOperationPeriod

This function is used to obtain the number of printer operation cycles.

int GetPrinterOperationPeriod(

void* *handle*,

unsigned int* *number*,

);

Parameter:

void handle*

[in,out] The created target printer object.

unsigned int number*

[in] Number of printer operation cycles read.

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_READ_FAILED	-331	Read failed
E_IO_READ_TIMEOUT	-332	Read timeout

4.65 GetOverTemperatureErrorReportNumber

This function is used to obtain the number of printer over temperature error reports. Only tp808 is supported.

int GetOverTemperatureErrorReportNumber(

void* *handle*,

unsigned int* *number*,

);

Parameter:

void handle*

[in,out] The created target printer object.

unsigned int number*

[in] Number of printer over temperature error reports read.

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_READ_FAILED	-331	Read failed
E_IO_READ_TIMEOUT	-332	Read timeout

4.66 GetPrinterPointsNumber

This function is used to obtain the number of printer printing points. Only tp808 is supported.

int GetPrinterPointsNumber(

void* *handle*,

unsigned int* *number*,

);

Parameter:

void handle*

[in,out] The created target printer object.

unsigned int number*

[in] Number of printer print points read.

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_READ_FAILED	-331	Read failed
E_IO_READ_TIMEOUT	-332	Read timeout

4.67 GetCutterErrorNumber

This function is used to obtain the number of printer knife cutting errors. Only tp808 is supported.

int GetCutterErrorNumber(

void* *handle*,

unsigned int* *number*,

);

Parameter:

void handle*

[in,out] The created target printer object.

unsigned int number*

[in] Number of printer cutter errors read.

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_READ_FAILED	-331	Read failed
E_IO_READ_TIMEOUT	-332	Read timeout

4.68 GetPowerOnOpenCoverNumber

This function is used to obtain the number of times the printer is powered on and opened. Only tp808 is supported.

int GetPowerOnOpenCoverNumber(

void* *handle*,

unsigned int* *number*,

);

Parameter:

void handle*

[in,out] The created target printer object.

unsigned int number*

[in] The number of times the printer has been powered on and opened.

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_READ_FAILED	-331	Read failed
E_IO_READ_TIMEOUT	-332	Read timeout

4.69 GetHalfCutNumber

This function is used to obtain the number of printer half cuts. Only tp808 is supported.

```
int GetHalfCutNumber(  
  
    void* handle,  
  
    unsigned int* number,  
  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

unsigned int number*

[in] Number of printer half cuts read.

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_READ_FAILED	-331	Read failed
E_IO_READ_TIMEOUT	-332	Read timeout

4.70 GetTotalCutNumber

This function is used to obtain the number of printer full cuts. Only tp808 is supported.

```
int GetTotalCutNumber(  
  
    void* handle,  
  
    unsigned int* number,  
  
);
```

Parameter:

void handle*

[in,out] The created target printer object.

unsigned int number*

[in] Number of printer full cuts read.

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_READ_FAILED	-331	Read failed
E_IO_READ_TIMEOUT	-332	Read timeout

4.71 ClearPrinterMileage2

This function is used to clear the number of printer overheat errors, number of printing points, number of cutting errors, number of power on and cover off, number of half cuts, and number of full cuts. Only tp808 is supported.

int ClearPrinterMileage2(

void* handle,

);

Parameter:

void handle*

[in,out] The created target printer object.

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_READ_FAILED	-331	Read failed
E_IO_READ_TIMEOUT	-332	Read timeout

4.72 GetCustomPrinterState

This function is a custom instruction for obtaining real-time status of the printer, currently applicable to TP80L.

int GetPrinterState(

void* *handle*,

unsigned int* *printerStatus*

);

Parameter :

void handle*

[in,out] The created target printer object.

unsigned int printerStatus*

[in,out] Pinter real-time state, when returning to multi-state, value is showed as accumulation, return state please refer to below:

Value	Description
0	normal
2	Open the lid
8	Lack of paper
16	printing
32	Head overheating
64	seek failed
128	suspend
256	In label learning
512	Lack of carbon ribbon
1024	Initial error
2048	Memory write exception
4096	Paper jam
8192	Uncut paper
16384	Carbon ribbon will be exhausted
32768	Paper will run out
65536	Abnormal cutting blade
131072	Paper path error
262144	Door detection error
524288	Abnormal voltage
4194304	Paper tray collector is full

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	The model type does not support this function
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout
E_IO_READ_FAILED	-331	Read failed
E_IO_READ_TIMEOUT	-332	Read timeout

4.73 PrintDataMatrixCode

This function is used to print DataMatrix and is currently compatible with TP80L.

```
int PrintDataMatrixCode(  
  
    void* handle,  
  
    int rotation,  
  
    int barcodeSize,  
  
    unsigned char* data,  
  
    int datasize  
  
);
```

Parameter :

void handle*

[in,out] The created target printer object.

int rotation

[in] DATAMATRIX direction, 0 does not turn, 1 turns.

int barcodeSize

[in] Set the size of DATAMATRIX barcode. $2 \leq \text{barcodeSize} \leq 16$.

unsigned char data*

[in] DATAMATRIX data pointer.

int datasize

[in] Data size.

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	The model type does not support this function
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout
E_IO_READ_FAILED	-331	Read failed
E_IO_READ_TIMEOUT	-332	Read timeout

4.74 GetPrinterHeatingMileage

This function is used to obtain heating mileage. Currently, only TP80L models are supported.

int GetPrinterHeatingMileage(

void* *handle*,

unsigned int* *number*

);

Parameter :

void handle*

[in,out] The created target printer object.

unsigned int number*

[in] The heating mileage read, in millimeters.

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	The model type does not support this function
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout
E_IO_READ_FAILED	-331	Read failed
E_IO_READ_TIMEOUT	-332	Read timeout

4.75 GetPrinterFeedMileage

This function is used to obtain the paper feed mileage, and currently only supports the TP80L model.

int GetPrinterFeedMileage(

void* *handle*,

unsigned int* *number*

);

Parameter:

void handle*

[in,out] The created target printer object.

unsigned int number*

[in] Read the paper feed mileage in millimeters.

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	The model type does not support this function
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout
E_IO_READ_FAILED	-331	Read failed
E_IO_READ_TIMEOUT	-332	Read timeout

4.76 GetPrinterCutterMileage

This function is used to obtain the cutting tool mileage, and currently only supports the TP80L model.

int GetPrinterCutterMileage(

void* *handle*,

unsigned int* *number*

);

Parameter:

void handle*

[in,out] The created target printer object.

unsigned int number*

[in] Read the cutting tool mileage, unit frequency.

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	The model type does not support this function
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout
E_IO_READ_FAILED	-331	Read failed
E_IO_READ_TIMEOUT	-332	Read timeout

4.77 ClearTP80LPrinterMileage

This function is used to clear the mileage of TP80L, including heating, paper feeding, and cutting mileage. Currently, it only supports TP80L models.

int ClearTP80LPrinterMileage(

void* handle,

int clearType

);

Parameter:

void handle*

[in,out] The created target printer object.

int clearType

[in] Mileage to be cleared

0: Clear printer heating mileage。

1: Clear printer feed mileage。

2: Clear printer cutter mileage。

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	The model type does not support this function
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout
E_IO_READ_FAILED	-331	Read failed
E_IO_READ_TIMEOUT	-332	Read timeout

4.78 SetResetPrinter

This function is used to restart the printer. Currently, only tp80l models are supported.

int SetResetPrinter(

void* handle

);

Parameter:

void handle*

[in,out] The created target printer object.

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	The model type does not support this function
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout
E_IO_READ_FAILED	-331	Read failed
E_IO_READ_TIMEOUT	-332	Read timeout

4.79 CustomSetDensity

This function is used to customize the concentration of POS printers. Currently supports TP80L.

int CustomSetDensity(

void* handle

int density

);

Parameter:

void handle*

[in,out] The created target printer object.

int density

[in] Set printer concentration, concentration range 1-4.

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	The model type does not support this function
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout
E_IO_READ_FAILED	-331	Read failed
E_IO_READ_TIMEOUT	-332	Read timeout

4.80 CustomGetDensity

This function is customized to obtain printer density. Currently supports TP80L.

int CustomGetDensity(

void* handle

int* density

);

Parameter:

void handle*

[in,out] The created target printer object.

int density*

[in] Obtain printer concentration.

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	The model type does not support this function
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout
E_IO_READ_FAILED	-331	Read failed
E_IO_READ_TIMEOUT	-332	Read timeout

4.81 GetTaskFinishStatus

This function is used to retrieve the status of print task feedback, currently applicable to TP80L. Note: the use of this function is blocked. If you are stuck and want to exit, you can turn off the printer or physically disconnect.

int GetTaskFinishStatus(

void* *handle*,

unsigned int* *status*

);

Parameter :

void handle*

[in,out] The created target printer object.

unsigned int status*

[in,out] Printer real-time state, when returning to multi-state, value is showed as accumulation, return state please refer to below:

Value	Description
0	normal
2	Open the lid
8	Lack of paper
16	printing
32	Head overheating
64	seek failed
128	suspend
256	In label learning
512	Lack of carbon ribbon
1024	Initial error
2048	Memory write exception
4096	Paper jam
8192	Uncut paper
16384	Carbon ribbon will be exhausted
32768	Paper will run out
65536	Abnormal cutting blade
131072	Paper path error
262144	Door detection error
524288	Abnormal voltage
4194304	Paper tray collector is full

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	The model type does not support this function
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout
E_IO_READ_FAILED	-331	Read failed
E_IO_READ_TIMEOUT	-332	Read timeout

4.82 RetrievePreviousPageSpeed

This function is to increase the search speed of the previous page's printing.
Currently supports TP80L.

int RetrievePreviousPageSpeed(

void* *handle*

int* *speed*

);

Parameter:

void handle*

[in,out] The created target printer object.

int speed*

[in] Get the speed of the last page printed by the printer.

Return Value:

Error Code	Value	Description
E_SUCCESS	0	Normal
E_INVALID_PARAMETER	-1	Invalid parameter
E_NOT_ENOUGH_BUFFER	-2	Not enough buffer
E_INVALID_MODEL_TYPE	-3	The model type does not support this function
E_BAD_HANDLE	-6	Invalid handle
E_IO_PORT_NOT_OPEN	-309	Communication port not open
E_IO_WRITE_FAILED	-321	Write failed
E_IO_WRITE_TIMEOUT	-322	Write timeout
E_IO_READ_FAILED	-331	Read failed
E_IO_READ_TIMEOUT	-332	Read timeout